



ETA-Danmark A/S
Göteborg Plads 1
DK-2150 Nordhavn
Tel. +45 72 24 59 00
Fax +45 72 24 59 04
Internet www.etadanmark.dk

Authorised and notified according
to Article 29 of the Regulation (EU)
No 305/2011 of the European
Parliament and of the Council of 9
March 2011

MEMBER OF EOTA



European Technical Assessment ETA-19/0824 of 2019/12/13

I General Part

Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: ETA-Danmark A/S

Trade name of the construction product:

Tecfi DGE03 Sinto ST-VEPX Anchor System

Product family to which the above construction product belongs:

Bonded anchor with anchor rod and rebar for use in non-cracked concrete.

Sizes: M8-M10-M12-M16

Sizes: Ø8-Ø10-Ø12-Ø14-Ø16

Manufacturer:

Tecfi SpA
Strada Statale Appia, Km. 193
IT-81050 Pastorano (CE)
Tel. +39 823 88 33 38
Fax +39 823 88 32 60
Internet www.tecfi.it

Manufacturing plant:

Tecfi SpA
Manufacturing plant 1

This European Technical Assessment contains:

20 pages including 15 annexes which form an integral part of the document

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of:

EAD 330499-00-0601, "Bonded fasteners for use in concrete"

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full (except the confidential Annexes referred to above). However, partial reproduction may be made, with the written consent of the issuing Technical Assessment Body. Any partial reproduction has to be identified as such.

II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT

1 Technical description of product aDGnd intended use

Technical description of the product

The Tecfi DGE03 Sinto ST-VEPX is a bonded anchor (injection type) consisting of an injection mortar cartridge equipped with a special mixing nozzle and a steel element:

- threaded anchor rod;
- deformed reinforcing bar (rebar).

Threaded rod sizes from M8 to M16 made of:

- galvanized carbon steel,
- stainless steel A4-70, A4-80 or high corrosion resistant stainless steel with hexagon nut and washer.

Rebar sizes from Ø8 to Ø16 mm according to EN 1992-1-1:2004 and AC:2010, Annex C.

The steel element is placed into a drilled hole previously injected (using an applicator gun) with a mortar with a slow and slight twisting motion. The steel element is anchored by the bond between the metal part, mortar and concrete.

The product description corresponds to the drawings given in the Annex A1 to A4.

The characteristic material values, dimensions and tolerances of the anchors not indicated in Annexes shall correspond to the respective values laid down in the technical documentation¹ of this European Technical Assessment.

The anchors are intended to be used with embedment depth given in Annex A2, Table A1. For the installed anchor see Figure given in Annex A1. The intended use specifications of the product are detailed in the Annex B1.

2 Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B1 to B6.

The provisions made in this European Technical Assessment are based on an assumed intended working life of the anchor of 50 years.

The indications given on the working life cannot be interpreted as a guarantee given by the producer or Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

¹ The technical documentation of this European Technical Assessment is deposited at ETA-Danmark and, as far as relevant for the tasks of the Notified bodies involved in the attestation of conformity procedure, is handed over to the notified bodies.

3 Performance of the product and references to the methods used for its assessment

3.1 Characteristics of product

Mechanical resistance and stability (BWR 1):

The essential characteristics are detailed in the Annex from C1 to C4.

Safety in case of fire (BWR 2):

The essential characteristics are detailed in the Annex C4.

Hygiene, health and the environment (BWR3):

No performance assessed

Safety in use (BWR4):

For basic requirement Safety in use the same criteria are valid for Basic Requirement Mechanical resistance and stability (BR1).

Sustainable use of natural resources (BWR7)

No performance determined

Other Basic Requirements are not relevant.

3.2 Methods of assessment

The assessment of fitness of the anchor for the intended use in relation to the requirements for mechanical resistance and stability and safety in use in the sense of the Basic Requirements 1 and 4 has been made in accordance with EAD 330499-00-0601, “Bonded fasteners for use in concrete”.

4 Attestation and verification of constancy of performance (AVCP)

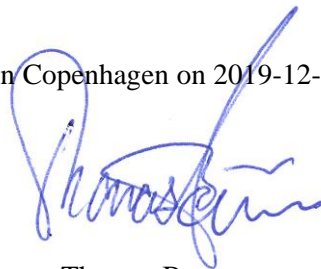
4.1 AVCP system

According to the decision 96/582/EC of the European Commission, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) is 1.

5 Technical details necessary for the implementation of the AVCP system, as foreseen in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at ETA-Danmark prior to CE marking

Issued in Copenhagen on 2019-12-13 by



Thomas Bruun
Managing Director, ETA-Danmark

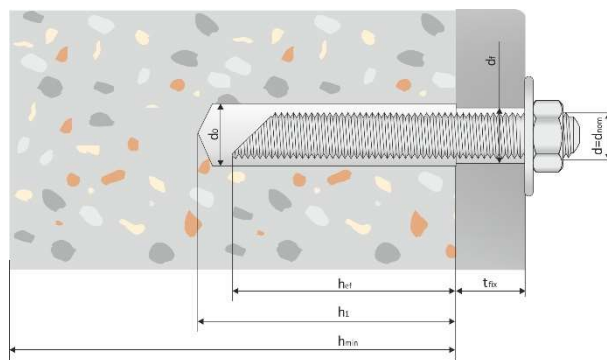
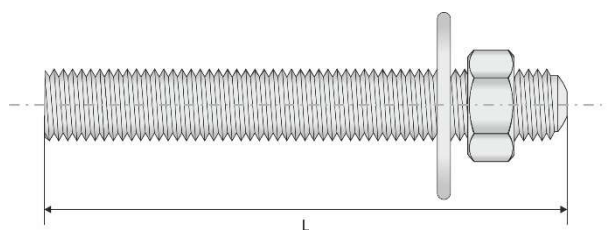


Cartridge

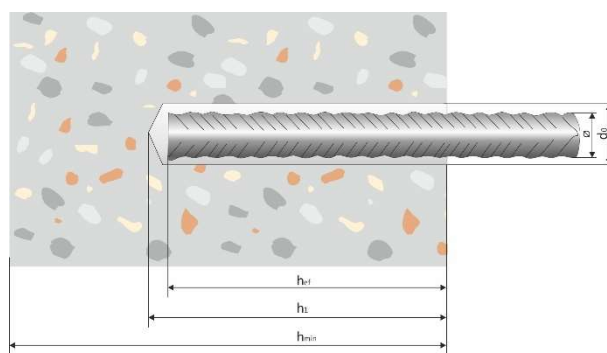
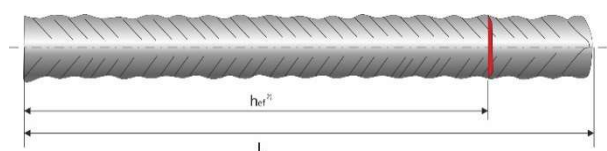


Mixer

Application with threaded Rod



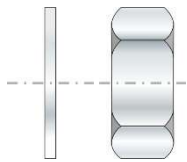
Application with Reinforcing Bar



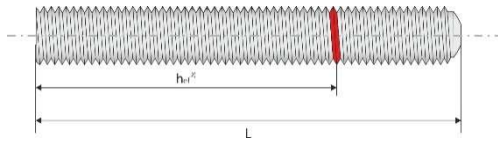
TECFI DGE 03

Product and intended use

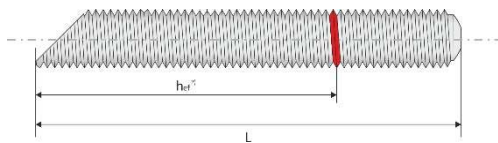
Annex A1
of European
Technical Assessment
ETA-19/0824



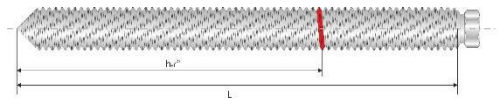
Washer Nut



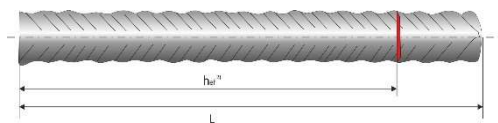
Flat end with h_{ef} marking



45° end with h_{ef} marking



V-shape end with h_{ef} marking



Reinforcing bar with h_{ef} marking

- 1) Marking according to point 1.1 of EAD 330499-00-0601
- 2) Effective anchorage depths according to the range specified in Table A1 and A2

Table A1: Threaded rod dimensions

Size	d [mm]	$h_{ef,min}$ [mm]	$h_{ef,max}$ [mm]
M8	8	60	160
M10	10	70	200
M12	12	80	240
M16	16	100	320

Table A2: Rebar dimensions

Size	Ø [mm]	$h_{ef,min}$ [mm]	$h_{ef,max}$ [mm]
Ø8	8	60	160
Ø10	10	70	200
Ø12	12	80	240
Ø14	14	80	280
Ø16	16	100	320

TECFI DGE 03

Steel element: types and dimensions

Annex A2
of European
Technical Assessment
ETA-19/0824

Table A3: Threaded rod materials

Material		Coating
Carbon Steel		Zinc plated min.5 µm according to ISO 4042; Hot dip galvanized min. 40 µm according to ISO 1461;
Part	Property class	Reference standard
Threaded rod	4.8	ISO 898-1
	5.8	
	8.8	
Hexagon nut	4 (for rods of class 4.8 and above)	ISO 898-2
	5 (for rods of class 5.8 and above)	
	8 (for rods of class 8.8 and above)	
Washer	Hardness and coating corresponding to rod and nut materials	ISO 7089
Material		
Stainless steel A2		(Materials) 1.4301, 1.4307, 1.4567, 1.4541
Stainless steel A4		(Materials) 1.4401, 1.4404, 1.4571, 1.4362, 1.4578
High corrosion resistance stainless steel (HCR)		(Materials) 1.4529, 1.4565
Part	Property class	Reference standard
Threaded rod	50	EN 10088 ISO 3506-1
	70	
	80	
Hexagon nut	50 (for rods of class 50 and above)	EN 10088 ISO 3506-2
	70 (for rods of class 70 and above)	
	80 (for rods of class 80)	
Washer	Hardness and material corresponding to rod and nut materials	EN 10088

Table A4: Rebar materials

Designation			
Reinforced deforming bars class B or C according to EN 1992-1-1:2004 and AC:2010, Annex C			
Product form			Bars and de-coiled rods
Class			B C
Characteristic yield strength f_{yk} or $f_{0,2k}$ [N/mm ²]			400 to 600
Minimum value of $k = (f_t / f_y)_k$			≥ 1,08 ≥ 1,15 < 1,35
Characteristic strain at minimum force, ϵ_{uk} [%]			≥ 5,0 ≥ 7,5
Bendability			Bend / Rebend test
Maximum deviation from nominal mass (individual bar) [%]	Nominal bar size [mm]	> 8	± 6.0
		≤ 8	± 4.5
Bond: Minimum relative rib area, $f_{R,min}$	Nominal bar size [mm]	8 to 12	0,040
		> 12	0,056
Rib height h: The rib height h should be: $0,05 \cdot \phi \leq h \leq 0,07 \cdot \phi$ (ϕ = nominal bar diameter)			

Commercial standard steel element with:

- material and mechanical properties according to Table A3 and A4,
- confirmation of material and mechanical properties by inspection certificate 3.1 according to EN-10204:2004,
- marking of the threaded rod with the embedment depth.

Table A5: mortar

Product	Composition
TECFI DGE 03 two components injection mortar ¹⁾	Mortar resin styrene-free, hardener, filler

TECFI DGE 03

Materials

Annex A3
of European
Technical Assessment
ETA-19/0824

Coaxial Cartridge – size from 75 ml to 420 ml



CIC Coaxial foil cartridge – size from 165 ml to 300 ml

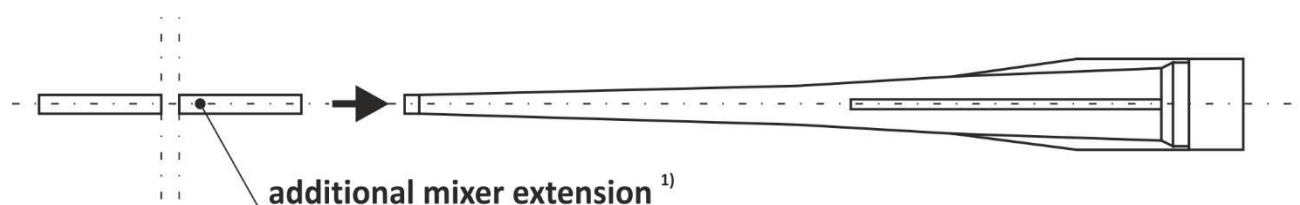


Coaxial peel cartridge – size of 280 ml



Special Mixer – suitable of all the cartridges

On the labels is reported: Trade name of the product (DGE03), installation instruction, working time and curing time, Hazard symbols, expiry date, storage condition, item code and batch number



1) Length of the extension from 380 mm up to 1000 mm

TECFI DGE 03	Annex A4 of European Technical Assessment ETA-19/0824
Cartridge types and sizes	

Use:

The anchors are intended to be used for anchorages for which requirements for mechanical resistance and stability and safety in use in the sense of the Basic Requirements 1 and 4 of Regulation 305/2011 (EU) shall be fulfilled and failure of anchorages made with these products would compromise the stability of the works, cause risk to human life and/or lead to considerable economic consequences.

Anchors subject to:

- Static and quasi-static loads: sizes from M8 to M16 for threaded rod.
- Static and quasi-static loads: sizes from Ø8 to Ø16 for rebar.

Base materials:

- Reinforced or unreinforced normal weight concrete of strength class C20/25 at minimum to C50/60 at maximum according to EN 206-1.
- Non cracked concrete.

Temperature range:

The anchors may be used in the following temperature range:

- a) -40°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C).
- b) -40°C to +50°C (max. short term temperature +50°C and max. long term temperature +40°C).

Use conditions (Environmental conditions):

- Elements made of galvanized steel may be used in structures subject to dry internal conditions only.
- Elements made of stainless steel may be used in structures subject to dry internal conditions and also in concrete subject to external atmospheric exposure (including industrial and marine environment) or exposure in permanently damp internal conditions if no particular aggressive conditions exist. Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).
- Elements made of high corrosion resistant steel may be used in structures subject to dry internal conditions and also in concrete subject to external atmospheric exposure or exposure in permanently damp internal conditions or in other particular aggressive conditions. Such particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Installation:

The anchors may be installed in:

- Dry or wet concrete (use category I1): sizes from M8 to M16 and Ø8 to Ø16.
- All the diameters may be used overhead: sizes from M8 to M16 and Ø8 to Ø16.
- The anchor is suitable for hammer drilled holes: sizes from M8 to M16 and Ø8 to Ø16.

Proposed design methods:

- Static and quasi-static load: EN1992-4 or Technical Report TR055.

TECFI DGE 03	Annex B1 of European Technical Assessment ETA-19/0824
Intended use - Specification	

Table B1: Installation data, threaded rod

Size		M8	M10	M12	M16
Nominal drilling diameter	d_0 [mm]	10	12	14	18
Maximum diameter hole in the fixture	d_{fix} [mm]	9	12	14	18
Embedment depth	$h_{ef,min}$ [mm]	60	70	80	100
	$h_{ef,max}$ [mm]	160	200	240	320
Depth of the drilling hole	h_1 [mm]	$h_{ef} + 5 \text{ mm}$			
Minimum thickness of the slab	h_{min} [mm]	$h_{ef} + 30 \text{ mm}; \geq 100 \text{ mm}$			$h_{ef} + 2d_0$
Torque moment	T_{inst} [Nm]	10	20	40	80
Thickness to be fixed	$t_{fix,min}$ [mm]	> 0			
	$t_{fix,max}$ [mm]	< 1500			
Minimum spacing	S_{min} [mm]	40	50	60	75
Minimum edge distance	C_{min} [mm]	40	50	60	75

Table B2: Installation data, rebar

Size		Ø8	Ø10	Ø12	Ø14	Ø16
Nominal drilling diameter	d_0 [mm]	12	14	16	18	20
Embedment depth	$h_{ef,min}$ [mm]	60	70	80	80	100
	$h_{ef,max}$ [mm]	160	200	240	280	320
Depth of the drilling hole	h_1 [mm]	$h_{ef} + 5 \text{ mm}$				
Minimum thickness of the slab	h_{min} [mm]	$h_{ef} + 30 \text{ mm}; \geq 100 \text{ mm}$		$h_{ef} + 2d_0$		
Minimum spacing	S_{min} [mm]	50	60	65	75	80
Minimum edge distance	C_{min} [mm]	50	60	65	75	80

Table B3: Minimum curing time ¹⁾

Concrete temperature	Processing time	Minimum curing time ³⁾
0°C ²⁾	25 min	180 min
5°C ²⁾	15 min	120 min
10°C	12 min	90 min
15°C	8 min	60 min
20°C	6 min	45 min
25°C	4 min	30 min
30°C	3 min	20 min

1) the minimum time from the end of the mixing to the time when the anchor may be torque or loaded (whichever is longer).

2) minimum resin temperature recommended, for injection between 5°C and 0°C, equal to 10°C.

3) minimum curing time for dry and wet conditions.

TECFI DGE 03

Intended use – Installation data

Annex B2
of European
Technical Assessment
ETA-19/0824

Manual Blower pump for cleaning operation: nominal dimensions



To extend the length of the blowing nozzle is it possible to use the mixer extension with the manual blowing pump (position to insert the mixer extension is reported as 1)).

Is it possible to blow the drilled hole using compressed air, also with the mixer extension (position to insert the mixer extension is reported as 1)). The minimum pressure is 6 bar, the minimum flow of air is 6 m³/h. A gun with a blowing orifice of 3,5mm is required.



Mixer extension (from 380 mm to 1000 mm) with nominal diameter 8 or 10 mm

TECFI DGE 03

Cleaning tools (1)

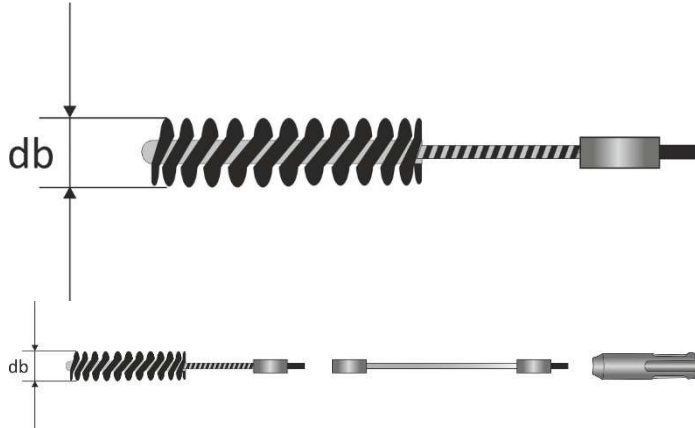
Annex B3
of European
Technical Assessment
ETA-19/0824

Standard brush



Standard brush with steel bristle, steel stem and wood handle

Special brush



Special (mechanical) brush with steel bristle, steel stem threaded connection for extension or for connection to adaptor

Table B4: Brush diameter for threaded rod

Threaded rod diameter - d			M8	M10	M12	M16
d ₀	Nominal drill hole	[mm]	10	12	14	18
d _b	Brush diameter	[mm]	12	14	16	20

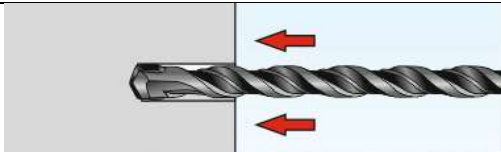

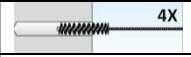


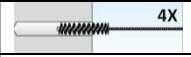


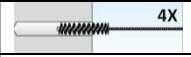

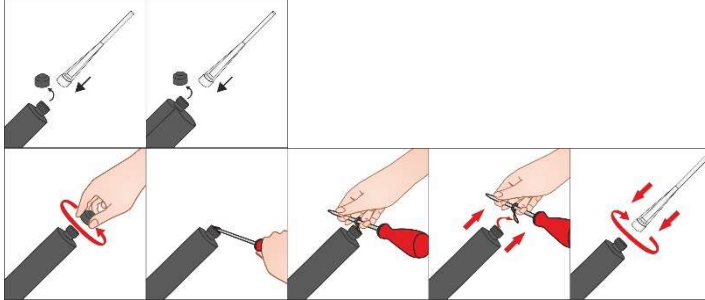
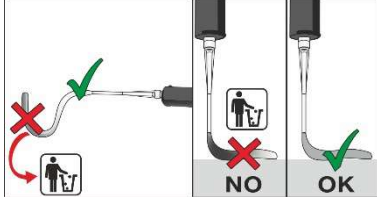
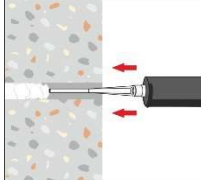
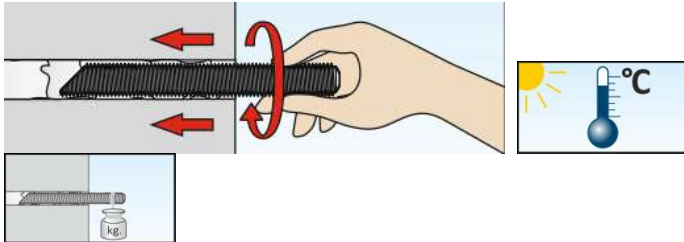
Table B5: Brush diameter for rebar

Rebar diameter - Ø			Ø8	Ø10	Ø12	Ø14	Ø16
d ₀	Nominal drill hole	[mm]	12	14	16	18	20
d _b	Brush diameter	[mm]	14	16	18	20	22

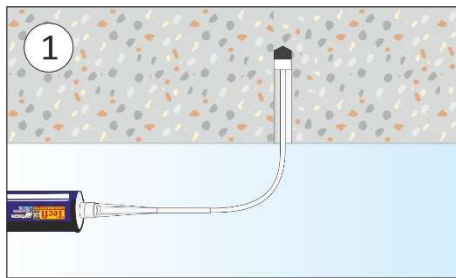
TECFI DGE 03

Cleaning tools (2)

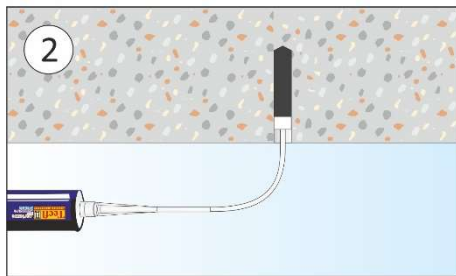
Annex B4
of European
Technical Assessment
ETA-19/0824

1		Drill the hole with the correct diameter and depth using a rotary percussive machine. Check the perpendicularity of the hole during the drilling operation.									
2	<table border="1"><tr><td></td><td></td><td></td></tr><tr><td>4 x Blower</td><td>4 x Brush</td><td>4 x Blower</td></tr><tr><td>Manual pump</td><td>Standard brush</td><td>Manual pump</td></tr></table> <p>if necessary, use a mixer extension for the blower operation (See annexes B3). In case of use of compressed air, each blow must last minimum 5 seconds. Use compressed air oil free.</p>				4 x Blower	4 x Brush	4 x Blower	Manual pump	Standard brush	Manual pump	<p>Clean the hole from drilling dust:</p> <p>the hole shall be cleaned by at least 4 blowing operations, by at least 4 brushing operations followed again by at least 4 blowing operations; before brushing clean the brush and check (see Annex B4) if the brush diameter is sufficient. For the blower tools see Annex B3.</p>
											
4 x Blower	4 x Brush	4 x Blower									
Manual pump	Standard brush	Manual pump									
3		<p>For coaxial and peeler cartridges unscrew the front cup, screw on the mixer and insert the cartridge in the gun. For the size 300 ml and 165 ml, unscrew the front cup, pull-out the steel closing clip according to the following operations:</p> <ul style="list-style-type: none">- insert the mixer in the eye of the plastic extractor,- pull the extractor to unhook the steel closing clip of the foil. In the version without extractor cut the foil pack. After that, screw on the mixer and insert the cartridge in the gun.									
4		<p>Before starting to use the cartridge, eject a first part of the product, being sure that the two components are completely mixed. The complete mixing is reached only after that the product, obtained by mixing the two components, comes out from the mixer with an uniform color.</p>									
5	 <p>if necessary, use a mixer extension for the injection (see Annex A4)</p>	<p>Fill the drilled hole uniformly starting from the drilled hole bottom, in order to avoid entrapment of the air; remove the mixer slowly bit by bit during pressing-out; filling the drill hole with a quantity of the injection mortar corresponding to 2/3 of the drill hole depth.</p>									
6	 <p>ATTENTION: Use the rods dry and free oil and other contaminants</p>	<p>Insert immediately the steel element (threaded rod or rebar), marked according to the proper anchorage depth, slowly and with a slight twisting motion, removing excess of injection mortar around the steel element. Observe the processing time according Annex B2. Wait the curing time according Annex B2.</p>									
<table><tr><td>TECFI DGE 03</td><td rowspan="2">Annex B5 of European Technical Assessment ETA-19/0824</td></tr><tr><td>Procedure of installation</td></tr></table>			TECFI DGE 03	Annex B5 of European Technical Assessment ETA-19/0824	Procedure of installation						
TECFI DGE 03	Annex B5 of European Technical Assessment ETA-19/0824										
Procedure of installation											

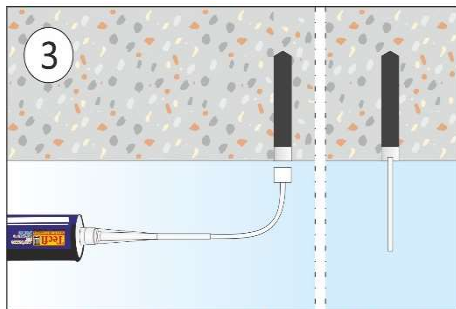
**For overhead installation follow the standard procedure detailed in Annex B5 up to point 4.
Put the mixer extension (cut the proper length) on the mixer and follow the below procedure:**



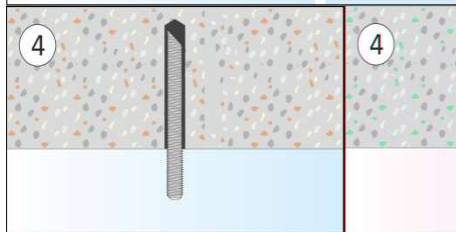
Start injection: Inject from the bottom of the hole using the proper pneumatic-pump. Hold this position during the injection phase.



Injection phase: inject the product about 2/3 of the hole depth. During the injection hold this position to assure the correct installation.



End injection: remove the injection plug. Insert immediately the rod (turn the rod during the insertion).



End installation: to avoid the slipping of the rod during the open time of the product (due to the rod own weight) use a temporary interlocking element (e.g. wedge of wood)

Observe the open time and wait the curing time according to Annex B2.

TECFI DGE 03

Overhead application

Annex B6
of European
Technical Assessment
ETA-19/0824

Table C1: Characteristic values for tension and shear load in non cracked concrete for threaded rod

HARMONIZED TECHNICAL SPECIFICATION: EAD 330499-00-0601						
ESSENTIAL CHARACTERISTICS			PERFORMANCE			
Installation parameters			M8	M10	M12	M16
d [mm]			8	10	12	16
d ₀ [mm]			10	12	14	18
d _{fix} [mm]			9	12	14	18
h ₁ [mm]			h _{ef} + 5 mm			
h _{min} [mm]			h _{ef} + 30 mm; ≥ 100 mm			h _{ef} + 2d ₀
T _{inst} [Nm]			10	20	40	80
t _{fix} [mm]	Min	> 0				
	Max	≤ 1500 mm				
S _{min} [mm]			40	50	60	75
C _{min} [mm]			40	50	60	75
γ _{inst} [-] Category I1 – for tensile and shear load			1,00			
Characteristic resistance for tension load			M8	M10	M12	M16
Steel failure ¹⁾						
N _{Rk,s} [kN]			Characteristic resistance according to the design method specified in Annex B1			
Concrete cone failure						
N _{Rk,c} [kN]			Characteristic resistance according to the design method specified in Annex B1			
S _{cr,N} [mm]			3h _{ef}			
C _{cr,N} [mm]			1.5h _{ef}			
k _{ucr,N} [-]			11,0			
Combined pullout and concrete cone failure						
τ _{Rk,ucr} [N/mm²] concrete C20/25 Temperature range -40°C/+40°C (T _{mip} = +24°C)			13	13	11	9,5
τ _{Rk,ucr} [N/mm²] concrete C20/25 Temperature range -40°C/+50°C (T _{mip} = +40°C)			12	12	11	9,0
Ψ _{c,ucr} C30/37 [-]			1,04			
Ψ _{c,ucr} C40/50 [-]			1,07			
Ψ _{c,ucr} C50/60 [-]			1,09			
Splitting failure						
S _{cr,sp} [mm]	for h = h _{min}	S _{cr,sp} = 4 h _{ef}				
	if h _{min} ≤ h < 2 h _{ef}	S _{cr,sp} = interpolated value				
	if h ≥ 2 h _{ef}	S _{cr,sp} = S _{cr,Np} = 20 d (τ _{Rk,ucr} /7,5) ^{0,5} ≤ 3 h _{ef}				
C _{cr,sp} [mm]			0,5 S _{cr,sp}			
Resistance for shear load			M8	M10	M12	M16
Steel failure without lever arm ¹⁾						
V _{Rk,s} [kN]			Characteristic resistance according to the design method specified in Annex B1			
k ₇ [-]			1,0			
Steel failure with lever arm ¹⁾						
M ⁰ _{Rk,s} [kN]			Characteristic resistance according to the design method specified in Annex B1			
Concrete pry-out failure						
k ₈ [-]			2			
Concrete edge failure						
V _{Rk,c} [kN]			Characteristic resistance according to the design method specified in Annex B1			
d _{nom} [mm]			8	10	12	16
l _f [mm]			min (h _{ef} , 12*d _{nom})			
¹⁾ Note: Steel property class according to Annex A3 Table A3.						
TECFI DGE 03					Annex C1 of European Technical Assessment ETA-19/0824	
Performance for static and quasi-static loads: Resistances for threaded rod						

Table C2: Characteristic values for tension and shear load in non cracked concrete for rebar

HARMONIZED TECHNICAL SPECIFICATION: EAD 330499-00-0601						
ESSENTIAL CHARACTERISTICS		PERFORMANCE				
Installation parameters		Ø8	Ø10	Ø12	Ø14	Ø16
d [mm]		8	10	12	14	16
d ₀ [mm]		12	14	16	18	20
h ₁ [mm]		h _{ef} + 5 mm				
h _{min} [mm]		h _{ef} + 30 mm; ≥ 100 mm		h _{ef} + 2d ₀		
t _{fix} [mm]	Min	> 0				
	Max	≤ 1500 mm				
S _{min} [mm]		50	60	65	75	80
C _{min} [mm]		50	60	65	75	80
γ _{inst} [-] Category I1 – for tensile load		1,20				
γ _{inst} [-] Category I1 – for shear load		1,00				
Characteristic resistance for tension load		Ø8	Ø10	Ø12	Ø14	Ø16
Steel failure ¹⁾						
N _{Rk,s} [kN]		Characteristic resistance according to the design method specified in Annex B1				
Concrete cone failure						
N _{Rk,c} [kN]		Characteristic resistance according to the design method specified in Annex B1				
S _{cr,N} [mm]		3h _{ef}				
C _{cr,N} [mm]		1.5h _{ef}				
k _{ucr,N} [-]		11,0				
Combined pullout and concrete cone failure						
τ _{Rk,ucr} [N/mm²] concrete C20/25 Temperature range -40°C/+40°C (T _{mip} = +24°C)		12	11	10	10	9
τ _{Rk,ucr} [N/mm²] concrete C20/25 Temperature range -40°C/+50°C (T _{mip} = +40°C)		12	10	10	9,5	8,5
Ψ _{c,ucr} C30/37 [-]		1,04				
Ψ _{c,ucr} C40/50 [-]		1,07				
Ψ _{c,ucr} C50/60 [-]		1,09				
Splitting failure						
S _{cr,sp} [mm]	for h = h _{min}	S _{cr,sp} = 4 h _{ef}				
	if h _{min} ≤ h < 2 h _{ef}	S _{cr,sp} = interpolated value				
	if h ≥ 2 h _{ef}	S _{cr,sp} = S _{cr,Np} = 20 d (σ _{Rk,ucr} /7,5) ^{0,5} ≤ 3 h _{ef}				
C _{cr,sp} [mm]		0,5 S _{cr,sp}				
Resistance for shear load		Ø8	Ø10	Ø12	Ø14	Ø16
Steel failure without lever arm ¹⁾						
V _{Rk,s} [kN]		Characteristic resistance according to the design method specified in Annex B1				
k ₇ [-]		1,0				
Steel failure with lever arm ¹⁾						
M ⁰ _{Rk,s} [kN]		Characteristic resistance according to the design method specified in Annex B1				
Concrete pry-out failure						
k ₈ [-]		2				
Concrete edge failure						
V _{Rk,c} [kN]		Characteristic resistance according to the design method specified in Annex B1				
d _{nom} [mm]		8	10	12	14	16
l _f [mm]		min (h _{ef} , 12*d _{nom})				

¹⁾Note: Steel property class according to Annex A3 Table A4.

TECFI DGE 03	Annex C2 of European Technical Assessment ETA-19/0824
Performance for static and quasi-static loads: Resistances for rebar	

Table C3: Displacements under service loads (static and quasi static) in non cracked concrete

HARMONIZED TECHNICAL SPECIFICATION: EAD 330499-00-0601				
ESSENTIAL CHARACTERISTICS	PERFORMANCE			
Displacement under service load Tensile load	M8	M10	M12	M16
F_{unc} [kN] for concrete from C20/25 to C50/60	9,5	13,8	16,9	23,6
$\delta_{N0,unc}$ [mm]	0,30	0,30	0,35	0,35
$\delta_{N\infty,unc}$ [mm]	0,73			
Displacement under service load Shear load	M8	M10	M12	M16
F_{unc} [kN] for concrete from C20/25 to C50/60	10,5	16,6	24,1	44,8
$\delta_{V0,unc}$ [mm]	2,00			
$\delta_{V\infty,unc}$ [mm]	3,00			

HARMONIZED TECHNICAL SPECIFICATION: EAD 330499-00-0601					
ESSENTIAL CHARACTERISTICS	PERFORMANCE				
Displacement under service load Tensile load	Ø8	Ø10	Ø12	Ø14	Ø16
F_{unc} [kN] for concrete from C20/25 to C50/60	7,7	10,0	12,6	12,6	18,3
$\delta_{N0,unc}$ [mm]	0,35	0,35	0,40	0,40	0,40
$\delta_{N\infty,unc}$ [mm]	0,73				
Displacement under service load Shear load	Ø8	Ø10	Ø12	Ø14	Ø16
F_{unc} [kN] for concrete from C20/25 to C50/60	5,5	8,6	12,3	16,8	21,9
$\delta_{V0,unc}$ [mm]	2,00				
$\delta_{V\infty,unc}$ [mm]	3,00				

TECFI DGE 03

Performance for static, quasi-static loads: Displacements

Annex C3
of European
Technical Assessment
ETA-19/0824

Table C4: Resistance to fire

HARMONIZED TECHNICAL SPECIFICATION: EAD 330499-00-0601 TECHNICAL REPORT TR020	
ESSENTIAL CHARACTERISTICS	PERFORMANCE
Resistance to fire	NPA

Table C5: Reaction to fire

HARMONIZED TECHNICAL SPECIFICATION: EAD 330499-00-0601	
ESSENTIAL CHARACTERISTICS	PERFORMANCE
Reaction to fire	In the final application the thickness of the mortar layer is about 1 to 2 mm and most of the mortar is material classified class A1 according to EC Decision 96/603/EC. Therefore, it may be assumed that the bonding material (synthetic mortar or a mixture of synthetic mortar and cementitious mortar) in connection with the metal anchor in the end use application do not make any contribution to fire growth or to the fully developed fire and they have no influence to the smoke hazard.

TECFI DGE 03

Performance for exposure to fire

Annex C4
of European
Technical Assessment
ETA-19/0824